



## Training Tomorrow's Technicians On a Foundation of Timeless Values

<b>Stamping Press Technician Apprenticeship Program Outline (STI 6.225)</b>					
<b>Program Objectives</b>	<b>Course Code</b>	<b>Course Title</b>	<b>Est. Hrs.</b>	<b>Prerequisite</b>	
<p>The SUPERB Apprenticeship Program is designed to develop the skill level of the participants and help SUPERB achieve its commitment to maintaining a skilled workforce capable of and committed to <i>superior craftsmanship</i>. This program shall go beyond the minimum standards of the industry and is accredited by the U.S. Department of Labor and the Ohio Apprenticeship Council. The purpose of the Apprenticeship Program is to provide SUPERB with qualified personnel and participants with a nationally accredited training program to enhance their job qualifications and earnings potential.</p>	<b>Year One</b>		<b>186.5</b>		
	MATH01	Basic Math	4	None	
	SHOPCOM01	Shop Communications	14	None	
	SUP901	SUPERB9000 Systems, Level I	14	None	
	BLUE01	Blueprints for Metalworking	21	MATH01	
	MEAS01	Measurement for Metalworking	18	BLUE01	
	NIMSM01	Measurement, Materials & Safety	12	MEAS01	
	NIMSS01	Metal Forming, Level I	5.5	MEAS01	
	SUP902	SUPERB9000 Systems, Level II	14	SUP01	
	STMP01	Stamping Operations	30	MEAS01	
	NIMSDM01	Drilling/Milling, Level I	54	MEAS01 or NIMSJB01	
<b>Year Two</b>		<b>199.5</b>			
<p><b>Program Requirements</b></p> <p>The Stamping Press Technician Apprenticeship Program is a four-year training program consisting of the following:</p> <p>Practical on the job training 4,000 Hours min. Classroom/Seminar training 300 Hours min.</p> <p>The progress and performance of the participants are measured in the following manner:</p> <p>Grades from classroom instruction Successful completion of key tasks Standardized Skill Tests Job Performance Reviews</p>	Comp01	Basic Computers	12	None	
	NIMSS02	Stamping Level II	40.5	STMP01, NIMSS01	
	QUAL04	SPC	15	MEAS01	
	MEAS03	Measuring Systems	18	MEAS01	
	METL01	Material Properties	12	MEAS01	
	DIES01	Die Theory	21	MEAS01	
	NIMSS03	Stamping Level III	40.5	NIMS01	
	NIMSS04	Stamping, Part Inspection	40.5	NIMSS03, MEAS03	
	<b>Total</b>		<b>386</b>		
<b>OTJ Training Est. Hours</b>					
Presses 2,500	Mill/Drill 125	Die Service 300			
Trouble Shoot 350	Pit Stop 300	Inspection 500			
Surface Grind 100	Saw 20				
<b>Performance and Competency Requirements</b>					
Graded Instruction: A or B Competency Tests: Pass			Changes may be made to meet the Ohio Apprenticeship Council standards and the needs of SUPERB Industries, Inc.		